

EPDM THREADED EXPANSION JOINT PN10



ISO 9001 : 2008



Size : DN 1/2" to 3"
Ends : Threaded BSP
Min Temperature : - 10°C
Max Temperature : + 100°C
Max Pressure : 10 Bars
Specifications : Absorb vibrations and noises
Linear and angular compansion
Double sphere

Materials : Cast iron fittings

EPDM THREADED EXPANSION JOINT PN10

SPECIFICATIONS :

- Absorb vibration, noises and expansion
- Linear and angular compansion
- Double sphere EPDM (red logo)
- Cast iron fittings threaded BSP cylindric

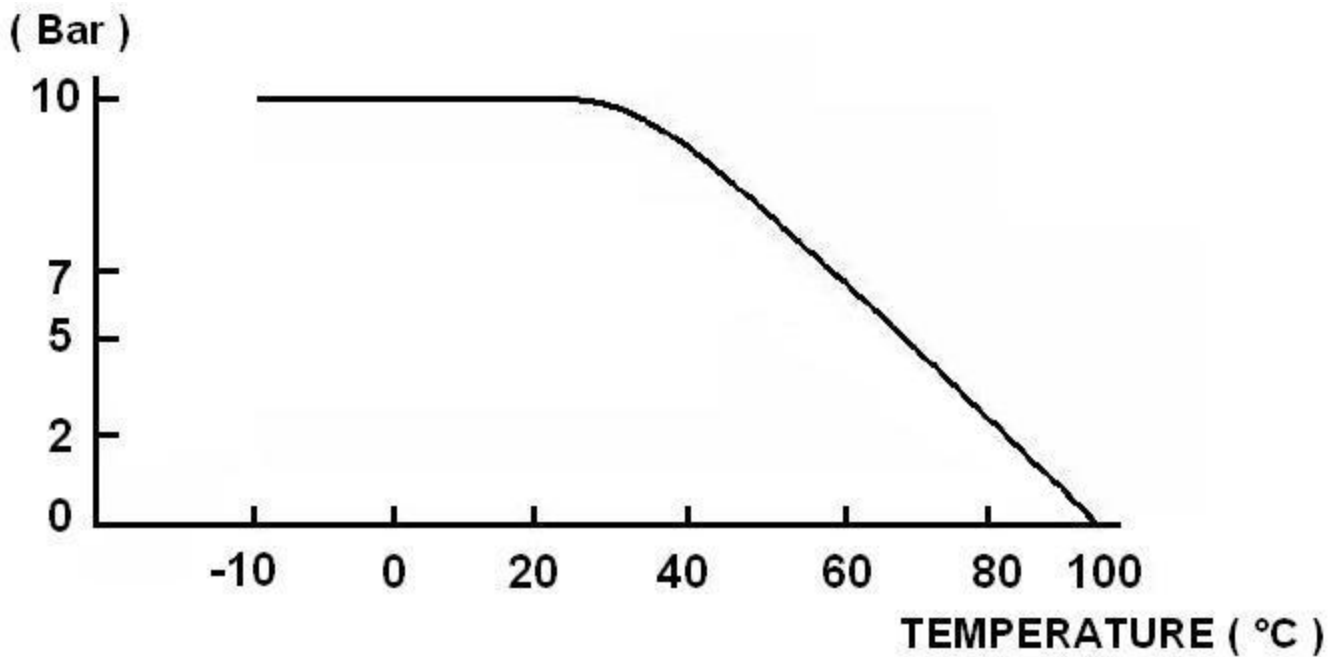
Marking example :



USE :

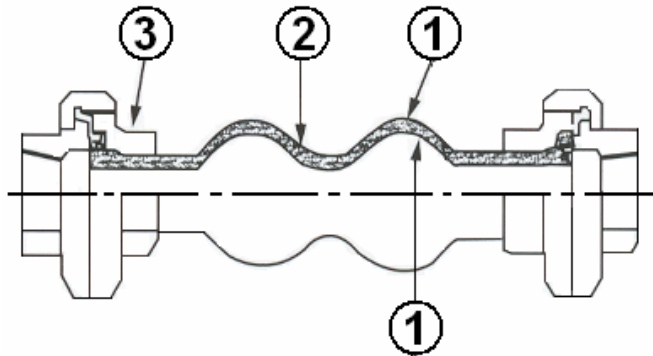
- Water distribution
- Min Temperature Ts : - 10°C
- Max Temperature Ts : + 100°C
- Max Pressure Ps : 10 bars (see graph)

PRESSURE / TEMPERATURE GRAPH (STEAM EXCLUDED) :

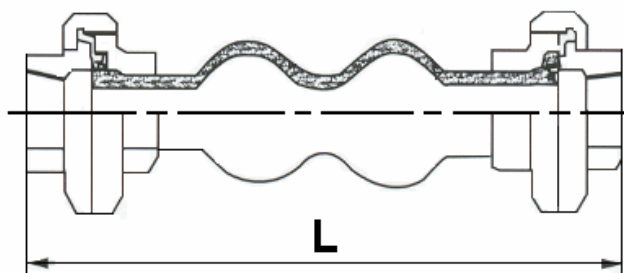


RANGE :

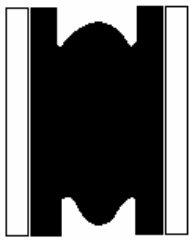
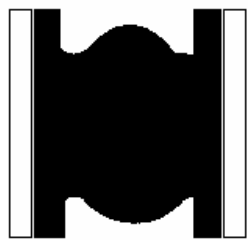
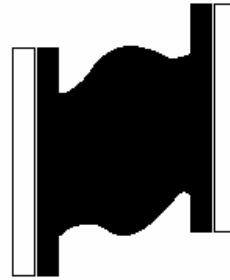
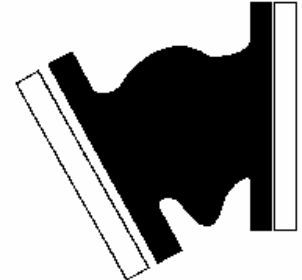
- EPDM expansion joint with cast iron fittings threaded BSP cylindric from DN 1/2" to DN 3" Ref. 1504

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MATERIALS :


Item	Designation	Materials
1	Bellow	EPDM
2	Reinforcement	Nylon cord
3	Fittings	Galvanized cast iron

SIZE (in mm) :


	DN	1/2"	3/4"	1"	1"1/4	1"1/2	2"	2"1/2	3"
Ref.	L	200	200	200	200	200	200	240	240
1504	Weight (Kg)	0.43	0.63	0.94	1.41	1.77	2.32	3.58	4.88

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MOVEMENTS (in mm) :

Compansion

Expansion

Lateral

Angular

DN	1/2"	3/4"	1"	1"1/4	1"1/2	2"	2"1/2	3"
Compansion	22	22	22	22	22	22	22	22
Expansion	6	6	6	6	6	6	6	6
Lateral	22	22	22	22	22	22	22	22
Angular	45°	45°	45°	45°	45°	45°	45°	45°

STANDARDS :

- Fabrication according to ISO 9001 : 2008
- DIRECTIVE 97/23/CE : Products excluded from directive (article 1, § 3.2)
- Threaded BSP cylindric fittings

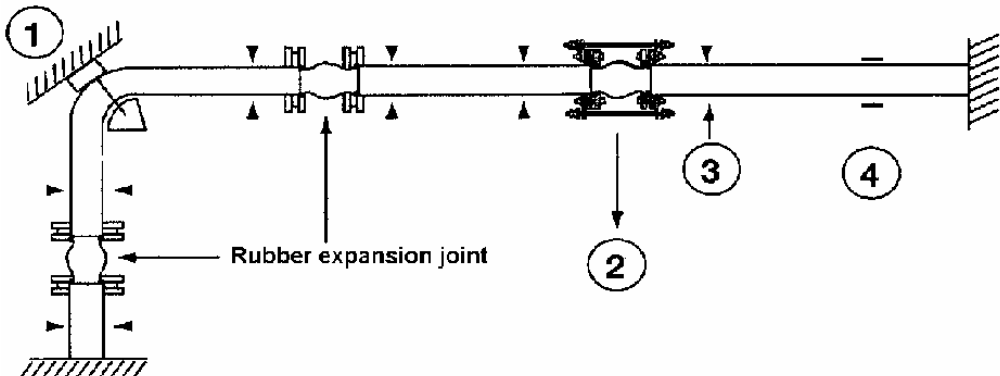
ADVICE : Our opinion and our advice are not guaranteed and SFERACO shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.

EPDM THREADED EXPANSION JOINT PN10

INSTALLATION INSTRUCTION :

Expansion joint are designed for the absorption of previously specified movements under specific pressure and temperature conditions. So that the maximum service life is achieved, the following items must be observed during installation.

- Prior to fitment of the compensator it must be ensured that :
 - The route of the pipeline is straight - The expansion tallies with that of the chosen compensator
 - The expansion tallies with that of The chosen compensator
 - The fixes points are dimensionned so that they can absorb the reaction forces and stiffness rate that arise during use.
 - The pipeline is limited by fixed points
 - The distance between compensator and bearing may be a maximum of 3 times the pipe diameter. Place only one compensator between 2 bearings.
- Each pipe elbow must be fixed by support, specially if compensator is mounted with limiters. Fixed bearings are necessary because compensator is submitted to expansion when it is under pressure.
- Expansion joint must not be painted and heat-insulated. It must be protected from bad weather and solar radiation.
- Please apply the following stages order :
 - a) Fixed points for above pipeline
 - b) Fixed points for down pipeline
 - c) Compensator mounting
- Installation layout :

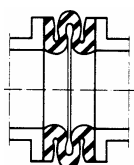


1. Fixed points
2. With limiters
3. Bearings
4. Pipe guides

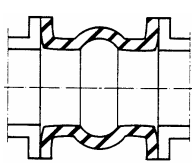
- Check that the compensator is not subjected to the weight of the pipeline. The installation length must agree with the installation gap. The compensator must never be twisted. It is recommended that specific characteristics be observed during maintenance :
 - The compensator must never be painted or recovered by heat insulation
 - The tightness of the bolts must be checked often.
 - The flanges must be perfectly cleared

NOTA : The life of compensator can vary because of working conditions (fluids, pressure, temperature), that is why it is necessary to check it regularly.

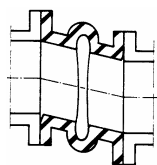
WRONG INSTALLATION :



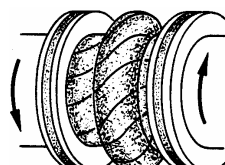
Excessive compansion



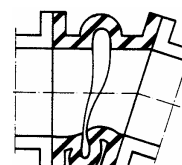
Excessive expansion



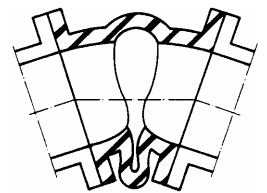
Cutting too important



Torsion



Important compansion and angular deviation



Angular deviation too important